



Instruction:	Rev Date:
Issued Date: 5/11/01	Rev Num: Draft #1
Issuer: Customer Service	
Approved By:	

## Procedure for DNC

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### DNC Procedures

#### O Control/Pushbutton

1. Press AUTO button
2. Press SINGLE BLOCK button
3. Press DNC button (if not labeled, it is under DRY RUN)
4. Press CYCLE START button
5. Send program from computer
6. Take control out of SINGLE BLOCK (press SINGLE BLOCK button)
7. Press CYCLE START again

#### O Control/Rotary Switch

1. Select DNC MODE
2. Press SINGLE BLOCK button
3. Press CYCLE START button
4. Send program from computer
5. Take control out of SINGLE BLOCK (press SINGLE BLOCK button)
6. Press CYCLE START again

#### 16 Control

1. Press TAPE button
2. Press SINGLE BLOCK button
3. Press CYCLE START button
4. Send program from computer
5. Take control out of SINGLE BLOCK (press SINGLE BLOCK button)
6. Press CYCLE START again

**Program will run as usual, although you will not see the program on the screen**